

## SportsPlay Equipment, Inc.

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## **SportsPlay Bike Rack Specifications**

Products 801-175,176,178 802-175,176,178 801-185,188,190 802-185,188,188

- All single entry and double entry bicycle racks shall be fabricated from galvanized steel.
- All side and end supports shall be fabricated with 1 5/8" steel pipe. Spacer bars shall be fabricated from 3/4" steel pipe. All spacers shall be welded in place. Upright supports shall be attached to ground supports via "T" clamps. All hardware shall be a mix of zinc plated and stainless steel.
- All bicycle rack products shall be fabricated from steel tubing that is galvanized using a unique triple layer Flo-Coat galvanizing process. This process adds a conversion coating to passivate the zinc, and a clear polymer topcoat that reduces the general corrosion rate of the zinc. This synergy between the coatings allows the zinc to be more effective in protecting uncoated edges through the self-sacrificial galvanic effect. The Flo-Coat process begins with flat strip steel, which is cold formed into the tubular shape and welded. After welding, the tube receives a triple layer of protection zinc, conversion coating and a clear polymer topcoat all applied in-line to assure a uniform coating. The result is a smooth, shiny end product that is unmatched in terms of strength and durability. The interior surface is 100% coated with a Zincrich paint that covers the entire surface including the welded area.